

HiFill® ABS HI 350

Techmer Polymer Modifiers - *Acrylonitrile Butadiene Styrene*

General Information

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Material Status	• Commercial: Active
Availability	• North America
Filler / Reinforcement	• Filler
Features	• High Density • High Impact Resistance
Appearance	• Colors Available
Forms	• Pellets
Processing Method	• Injection Molding

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	3.50		ASTM D792
Molding Shrinkage - Flow (0.125 in)	3.0E-3	in/in	ASTM D955
Water Absorption (24 hr)	0.10	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	6100	psi	ASTM D638
Tensile Elongation (Yield)	2.0	%	ASTM D638
Flexural Modulus	1.90E+6	psi	ASTM D790
Flexural Strength (Yield)	13000	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (0.125 in)	0.90	ft·lb/in	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (264 psi, Unannealed)	210	°F	ASTM D648

Notes

¹ Typical properties: these are not to be construed as specifications.

